PII: S0960-894X(96)00215-6

SYNTHESIS OF (3R)- AND (3S)-FLUORO-(4R,5R)-DIHYDROXY-1-CYCLOHEXENE-1-CARBOXYLIC ACIDS: THE (3R)- AND (3S)-FLUORO ANALOGUES OF (-)-SHIKIMIC ACID

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Abstract: (3R)-and (3S)-Fluoro-(4R,5R)-dihydroxy-1-cyclohexene-1-carboxylic acids (the (3R)-and (3S)-fluoro analogues of (-)-shikimic acid) have been synthesised from (-)-shikimic acid via an intermediate epoxide (a fungal metabolite from *Chalara microspora*) that underwent acid catalysed hydrolysis to afford the first stereospecific synthesis of (-)-3-epi-shikimic acid. Copyright © 1996 Elsevier Science Ltd

The shikimate pathway²⁻⁴ is a biosynthetic pathway utilized by plants, fungi and micro-organisms for the synthesis of several essential aromatic metabolites including the three commonly occurring aromatic L- α -amino acids (Phe, Tyr, Trp), the folate coenzymes and various isoprenoid quinones. Compounds that inhibit the enzymes which catalyse the diverse biochemical transformations *en route* from acyclic C₃ and C₄ units to aromatics have been highlighted as potential anti-fungal, bacteriocidal or herbicidal agents following the discovery that N-phosphonomethylglycine (glyphosate, marketed by Monsanto as Roundup[®]) possesses post-emergence herbicidal properties⁵ as a result of its extreme affinity for the enzyme 5-enolpyruvyl-shikimate-3-phosphate synthase (5-EPS-3-P synthase).

We have for some time been interested in the development of synthetic routes to compounds that closely mimic shikimate pathway intermediates and have embarked upon a program of research in this area utilizing (-)-shikimic acid 1 as a precursor concentrating our efforts on the synthesis of 3-substituted shikimate derivatives. We have recently described⁶ the first successful methods for the incorporation of nitrogenous functionality at C-3 of the shikimate nucleus and have highlighted the synthesis of the (3R)-amino shikimate derivative 2 directly from the parent acid 1.

The syntheses of both 6α - and 6β -fluoroshikimic acids by several research groups⁷⁻⁹ together with a recent report of 2-chloroshikimic acid¹⁰ has led us to investigate methods suitable for the incorporation of a fluorine atom at C-3 of the shikimate ring as a mimic of the natural hydroxyl group (both on steric and electronic grounds) but with the distinction that, where hydrogen bonding is possible, unlike an -OH group

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fluorine may act only as a hydrogen bond acceptor and not as a donor. In this communication we wish to report methods for the incorporation of fluorine, chlorine and bromine at C-3 of the shikimate ring and we describe herein the synthesis of both the 3α - and 3β -fluoro acids 3 and 4 together with the first stereospecific¹¹ synthesis of 3-epi-shikimic acid 5 directly from the natural acid 1.

(-)-Shikimic acid 1 was isolated from the ground seeds and carpels of star aniseed 12 according to a known procedure. 13 Treatment of 1 with acidified methanol gave the known ester 6 quantitatively; 14 selective 3,4-cis-diol protection of 6 was effected with benzaldehyde dimethyl acetal in refluxing acidic THF to yield acetals 7 (72%, R:S 3:2). Radical bromination of 7 using N-chlorosuccinimide (C_6H_6 , Δ) or N-bromosuccinimide 15 (CCl₄, 20°C) afforded the 3 β -chloride 8 (80%) and 3 β -bromide 9 (62%) respectively; the trans-3,4-stereochemistry in halides 8 and 9 was clearly evident from the larger coupling constants between H-3 and H-4 ($J_{3,4}$ 7·5-8 Hz) when compared to those resulting from the 3,4-cis-sterochemical arrangements of 1, 6 and 7 ($J_{3,4}$ 4-5 Hz).

Reagents and conditions: i, 1% HCl, MeOH, reflux; ii, PhCH(OMe) $_2$, TsOH·H $_2$ O, THF, reflux; iii, NCS, C $_6$ H $_6$, reflux; iv, NBS, CCl $_4$

Attempted replacement of halide in both 8 and 9 with cyanide in warm methanol to afford nitrile 10 (in a manner analogous to that used to prepare azide 11)⁶ failed, instead rapid benzoyl migration followed by ring closure resulted in the formation of epoxide 12 (64%). Methoxide induced debenzoylation of 12 afforded the known epoxyol 13 (a fungal metabolite isolated from *Chalara microspora*); ¹⁶ alternatively, treatment of 9 with potassium carbonate in tetrahydrofuran (64°C) afforded 5-benzoate 12 and addition of methanol to the reaction mixture resulted in concomitant debenzoylation to 13 (82%). Epoxyol 13 has proven to be the subject of some controversy since the two groups¹⁶⁻¹⁸ to have reported its synthesis have offered widely differing values for its specific rotation. Ganem^{17,18} has suggested that a rapid base induced Payne rearrangement¹⁹ of 13 to the 'more stable epoxyol isomer' ¹⁸ 14 may be the cause of this discrepancy; epoxyol 14 has been elegantly utilized by Berchtold in a synthesis of (-)-chorismic acid. ²⁰

In our hands, epoxide 13 has proven to be far less susceptible to rearrangement to 14 under basic conditions than suggested previously, 18 indeed epoxyol 13 was found to be stable under a variety of basic conditions (NaH, K_2CO_3 etc.) in various solvents (THF, MeOH etc.); formation of 14 from 13 could only be observed using methoxide ion in neat methanol at room temperature or above. Hydrolysis of 13 (NaOH, H_2O) afforded a 1:1 mixture of epoxy acid 15 and 3-epi-acid 5 (80%) which was smoothly converted to solely 5 upon attempted separation by reverse-phase HPLC under acidic conditions (using MeCN: H_2O : CF_3CO_2H as eluent); the trans-3,4-stereochemistry in 5 was clearly evident from coupling constant data ($J_{3,4}$ 8 Hz).

Reagents and conditions: i, KCN, MeOH, 40°C; ii, NaOMe, MeOH, 0°C; iii, K₂CO₃, MeOH, THF, reflux; iv, CF₃CO₂H, H₂O, 20°C; v, NaOH, H₂O, 20°C; vi, 70% HF, C₃H₅N, 0°C; vii, 6M HCl, dioxane, 60-70°C

The discovery of the acid lability of epoxyol 13 allowed us to develop a new and stereospecific synthesis of (-)-3-epi-shikimic acid 5. Treatment of 13 with aqueous trifluoroacetic acid afforded methyl ester 17 quantitatively which was readily saponified (NaOH, H₂O, 20°C) to yield acid 5 (81%) after ion-exchange chromatography. Both ester 17 and acid 5 have, to the best of our knowledge, only previously been prepared either in racemic form¹¹ or as mixtures contaminated with their C-3 epimers from which the desired compounds were isolated by fractional crystallization;^{11,21} our approach thus allows the first stereospecific synthesis of both laevorotatory ester 17 and acid 5 on a preparative scale.

A similar protocol using polyhydrogen fluoride/pyridine complex has allowed the synthesis of the (3R)- and (3S)-fluoro acids 3 and 4. Treatment of 5-benzoate 12 with an excess of Olah's reagent²² at 0°C resulted in the regiospecific opening of the epoxide ring to afford a mixture of the 3 β -alcohol 16 (17%; $J_{3,4}$ 7.5 Hz), together with both the 3 α -fluoride 18 (8%) and 3 β -fluoride 19 (48%, $J_{3,4}$ 8 Hz). Careful analysis of a mixture of 18 and 19 using a combination of ¹H, ¹³C and ¹⁹F nmr spectroscopy showed clearly that fluoride ion had been incorporated at C-3 of the ring; no regioisomeric 4-fluorinated products or 1-fluorinated products (resulting from oxirane cleavage *via* an alternative S_N^2 mechanism) could be detected. Acid induced hydrolysis of 18 and 19 in acidic aqueous dioxane afforded a mixture of the 3 α - and 3 β -fluoro acids 3 (5%) and 4 (91%) from which pure 3 β -fluoro acid 4 could be isolated by HPLC; notably 4 has an identical melting point to the parent acid 1 (183-186°C).

Acknowledgements: We thank the SERC, Zeneca Pharmaceuticals and The University of Sheffield for support.

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(Received in Belgium 14 February 1996; accepted 6 May 1996)